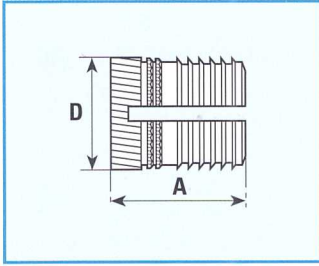


TECHNICAL DATA

PRESS-LOK

INSERTS



Product Code PLK

STANDARD MATERIAL - Brass (B) - Other materials possible on quotation

DIMENSIONS

INTERNAL THREAD SIZES		A	A*	D	Rec. Hole Size	Min. Wall Thickness
Unified	ISO Metric	mm	mm	mm	-0.00 +0.10	mm
2	2	4.0	-	3.7	3.2	1.6
-	2.5	5.8	4.0	4.5	4.0	2.0
4	3	5.8	4.0	4.5	4.0	2.0
6	3.5	7.2	4.0	5.3	4.8	2.4
8	4	8.2	5.8	6.2	5.6	2.8
10	5	9.5	5.8/8.2	6.9	6.4	3.2
1/4	6	12.7	7.2/9.5	8.5	8.0	4.0
5/16	8	12.7	-	10.1	9.6	4.8

A* - Preferred shorter lengths
Other lengths possible on quotation.

HOW TO SPECIFY

INSERTS

PRODUCT CODE	PLK-B-M3
MATERIAL	PLK-B-M3
THREAD SIZE	PLK-B-M3
LENGTH (if applicable)	PLK-B-M3-4.0

NOTE:

It is not necessary to specify a length where a standard insert is required.
If the application requires a shorter than standard insert they may be selected from the table above (A*).

PRESS-LOK INSERTS